

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
22 July 2004 (22.07.2004)

PCT

(10) International Publication Number
WO 2004/060766 A1

(51) International Patent Classification⁷: B65D 51/28, 51/24

(74) Agent: HARDIE, John, David; c/o J.D. Hardie & Co., P.O. Box 1534, Auckland (NZ).

(21) International Application Number:
PCT/NZ2003/000295

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KB, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(22) International Filing Date:
24 December 2003 (24.12.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
523406 3 January 2003 (03.01.2003) NZ
526774 30 June 2003 (30.06.2003) NZ

(84) Designated States (*regional*): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Burasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(71) Applicant (*for all designated States except US*): SJI LIMITED [NZ/NZ]; c/- Holland Beckett Maltby, Barristers & Solicitors, 96 Cameron Road, Tauranga (NZ).

(72) Inventors; and

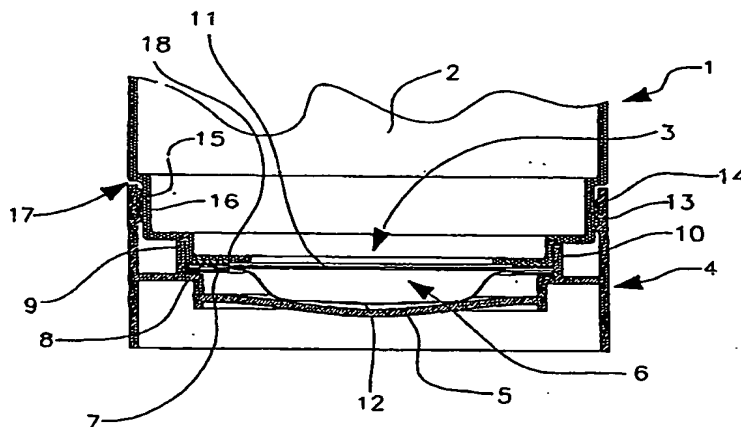
(75) Inventors/Applicants (*for US only*): PEARCE, Ailsdair, Gilbert [NZ/NZ]; Harris Road, R.D. 3, Putaruru (NZ). SHARP, Jeffrey, John [NZ/NZ]; 59 Higgins Road, Frankton, Hamilton (NZ). HESTER, Adam, David [NZ/NZ]; 59 Higgins Road, Frankton,, Hamilton (NZ).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: MIXING DISPENSER



(57) Abstract: A dispenser (1) comprises a container having a first aperture (not shown) therein and a first closure means (not shown) for sealingly closing the first aperture and is characterised in that the container has a second aperture (3) and a second closure means (4) for closing said second aperture, said second closure means including a pressing means (5) operable to press inwardly towards said second aperture (3), a blister pack (6), locating means (8, 9) locating said blister pack to span across said second aperture (3) and sealing means (7, 10) sufficient to ensure the second aperture is sealingly closable against leakage of the intended contents of the dispenser. The construction and arrangement is such that in end use the container holds a first substance and the blister pack holds a second substance and when the pressing means is pushed the blister pack is ruptured enabling the mixing of the contents thereof with those of the container.

WO 2004/060766 A1

1/PRT>

10/541410

JC14 Rec'd PCT/PTO 01 JUL 2005

WO 2004/060766

PCT/NZ2003/000295

TITLE

MIXING DISPENSER

5 TECHNICAL FIELD

This invention relates to a dispenser in the form of an additive releasing container. The additive releasing container may be a bottle which provides a means for separately retaining a fluid and an additive (possibly in the form of a tablet such as a vitamin tablet or pharmaceutical preparation) and also a means for releasing the tablet into the fluid held in the bottle. The additive releasing bottle would include a means to enable the combined fluid and additive to be removed from the bottle, perhaps a little at a time with the bottle being resealed between dispensed amounts. The container might alternatively be used to dispense a powder into a powder. The actual substances to be mixed are not limited to just the above examples, however.

WO 2004/060766

PCT/NZ2003/000295

BACKGROUND ART

When the dispenser is in the form of a liquid containing bottle,
5 bottle caps, designed to retain an additive such as a powder or
tablet or liquid and to subsequently release the additive into an
attached bottle upon manipulation by a user, are known in the
pharmaceutical industry and more recently in the sports drinks
industry. Examples of such discharge caps are disclosed in
10 WO98/40289, WO00/27717, WO98/00348 and
WO93/14990. Many of the prior art mechanisms are
cumbersome and their size can cause difficulties in the
packaging, transportation and display of bottles. Their bulk
may also detract from the appearance of the product which is
15 of importance in relation to certain products such as sports
drinks. Others may be complex and difficult or costly to
manufacture.

DISCLOSURE OF THE INVENTION

20

The invention resides in a dispenser comprising:
a container having a first aperture therein and

WO 2004/060766

PCT/NZ2003/000295

a first closure means for sealingly closing the first aperture

characterised in that the container has:

a second aperture,

and a second closure means for closing said second aperture,

5 said second closure means including:

a pressing means operable to press inwardly towards said
second aperture,

a blister pack,

locating means locating said blister pack to span across said

10 second aperture,

sealing means sufficient to ensure the second aperture is

sealingly closable against leakage of the intended contents of

the dispenser,

the construction and arrangement being such that in end use the

15 container holds a first substance and the blister pack holds a second
substance and when the pressing means is pushed the blister pack is
ruptured enabling the mixing of the contents thereof with those of the
container.

20 Preferably only a peripheral annulus of the blister pack is engaged by
said locating means and the blister pack, in conjunction with

WO 2004/060766

PCT/NZ2003/000295

said sealing means sealingly closes directly against the periphery of
said second aperture whether the blister pack is ruptured or not.

Alternatively the blister pack is held by said locating means in a
5 suitable position within said second closure means to span across said
second aperture but not to effect sealing closure of it and other parts
of said second closure means acting in conjunction with said sealing
means sealingly close the second aperture.

10 Preferably the second aperture is at the base of the container.

Preferably the pressing means is in the form of a flexible
diaphragm which is an integral part of the second closure
means.

15

Preferably the second closure means includes security means
preventing the second closure means from being removed
from said container once fully fitted.

20 Preferably said second closure means is able to be partially
fitted to said container in a manner enabling its subsequent
removal to allow a blister pack to be added prior to fully fitting

WO 2004/060766

PCT/NZ2003/000295

the said second closure means and prior to inserting the requisite substance into said container.

Alternatively said second closure means may removably and
5 sealingly close said second aperture even when partially fitted
thus allowing the requisite substance to be inserted in said
container prior to the placement of said blister pack.

Preferably the second closure means is substantially in the
10 form of a cup adapted to form the base of the dispenser and
to shield said pressing means from inadvertant pressing, at
least under the weight of the dispenser.

Preferably said second closure means has a cylindrical skirt
15 with a female thread adapted to mate with a corresponding
male thread on a cylindrical wall forming part of the base of
said container.

Preferably said cylindrical skirt and cylindrical wall have
20 mateable saw teeth so that when threaded sufficiently
together the respective teeth progressively mutually engage
and prevent counter-rotation.

WO 2004/060766

PCT/NZ2003/000295

Alternatively or additionally the skirt and wall are welded or glued together.

- 5 Preferably the blister pack contains a solid tablet.

Preferably only the side of the blister pack facing inwards is rupturable and the other side is flexible but not able to be ruptured by operation of the pressing means.

10

Preferably the inner facing side is a metal foil.

Preferably the sealing means is an annulus of compressible sealing material.

15

The second closure and container may be marketed empty and separately from the additive blister packs which might be user installed.

- 20 One or both of the second closure and container might be reusable to some extent. Or the additive blister might be installed prior to sale which would be the case if the contents to be held in the container

WO 2004/060766

PCT/NZ2003/000295

were not easily available to the end user, or for user convenience.

Once the blister pack is installed, however, the arrangement usually desired is that the second closure becomes no longer removable from the container. This can be achieved by the use of one-way thread engagement or by ultrasonic welding etc.

The container and first and second closure and blister might be heatable or coolable if required.

10 DESCRIPTION OF DRAWING

The drawing shows a partial central longitudinal cross-sectional view of one type of dispenser according to the present invention in the form of a cylindrical bottle-shaped container, the base of which is provided by the second closure means which is shown in place with a blister pack installed (the blister pack not being cross-sectioned).

PREFERRED MODE

20

The dispenser such as 1 may be provided with a container such as 2 in any shape for example, spherical or cuboidal. The container would have a first aperture (not shown) therein and a first closure means (not

WO 2004/060766

PCT/NZ2003/000295

shown) for sealingly closing the first aperture, said first closure means being openable to enable the contents of the container to be dispensed therefrom in use. Such a description encompasses most types of dispenser in various shapes.

5

The characteristic of the dispenser of this invention, however, is that the container has a second aperture such as 3 in Figure 1. The second aperture may be located at any convenient place on the container, e.g. on the side wall, but for many uses the appropriate position is at the base with the aperture facing downwards.

10

A second closure means 4 is provided for closing the second aperture 3.

15 The second closure means includes

- a pressing means 5 operable to press inwardly towards the second aperture 3,
 - a blister pack 6 and locating means locating the blister pack to span
- 20 across the second aperture 3.

WO 2004/060766

PCT/NZ2003/000295

The locating means in Figure 1 comprise the shoulder 8 on which an annular seal 7 rests and upon which in turn rests the blister pack, and the internal skirt 9. There is an additional annular sealing ring 10 and the sandwich of the sealing rings 7 and 10 and the blister pack 6 are
5 in practice compressed between the shoulder 8 and the periphery 18 of the second aperture 3. Figure 1 shows the assembly uncompressed for clarity of illustration. The annular sealing means are in some circumstances optional. One of them might be omitted or both might be omitted in a circumstance where the contents of the
10 container would be at no risk of leakage out of the container because of their nature, a sufficient sealing means being provided by other parts of the second closure means, as will be described. For example, the container may contain just a powder rather than a liquid and a rapid sealing may not be necessary.

15

In the arrangement just described, the blister pack is described spanning across the second aperture 3 and also sealing across the second aperture. However the location means might simply hold the blister pack in a similar position but without there being any sealing
20 across the second aperture 3 effected at all so that at all times the blister pack would be immersed in the contents of the container but would still be held in an appropriate position to be ruptured.

WO 2004/060766

PCT/NZ2003/000295

Rupturing is effected by pushing the pressing means 5 inwardly towards the second aperture. The blister pack is preferably provided with only one side rupturable, that being the side 11 facing inwards towards the second aperture 3 and that side is preferably a metal foil such as a thin aluminium foil. The opposite side 12 is preferably a flexible plastics material.

The blister pack is suitably formed in a shape having regard to its contents such that pressure exerted through the pressing means 5 will be transmitted through the side 12 and through the contents of the blister pack to cause rupturing of the side 11 and release of the blister pack contents into the container. The easiest way to ensure the release of the blister pack contents is to compress them into a tablet where release in that form would be satisfactory for the purposes of the dispenser.

Preferably the pressing means 5 is integrally formed as a flexible diaphragm portion of the second closure means. However, there could be a separate part perhaps snap fitted into place or screwed into place and a suitable construction is illustrated in the first filed application (No. 523406) from which priority is claimed for this invention. The

WO 2004/060766

PCT/NZ2003/000295

integral construction however has obvious advantages, especially if the blister pack 6 itself is not to form the seal across the second aperture 3. Where the blister pack is such that, whether ruptured or not, it, in conjunction with the sealing means annular rings 7 and 10, always maintains a sealing closure across the second aperture, then the other components of the second closure means merely have to hold the blister pack in secure sealing engagement with the container and do not themselves need to effect the seal across the second aperture.

10

Because of the possible uses of the container according to the present invention, it might be appropriate in some circumstances to ensure that the second sealing means was able to be partially or fully fitted to the container. For example, there might be an application where it was undesirable to fit the blister pack and contents until immediately prior to the requisite mixing of the contents of the container. In such a situation, the second closure means may be required to be partially fitted without the blister pack to effect an adequate seal, e.g. by annular sealing rings 7 and 10 with the container, which would be inverted when the blister pack was to be added, the second closure means removed, the blister pack inserted with the seals suitably

15

20

WO 2004/060766

PCT/NZ2003/000295

placed, and then the second closure means fully fitted to the container.

In a case where the second closure means was in the form of a cup
5 ,as illustrated, with the cylindrical skirt 13, projecting downwardly
sufficiently to shield the pressing means 5 from inadvertent pressing,
the skirt might have a female thread 14 which mated with a
corresponding male thread 15 on a cylindrical wall 16 forming part of
the base of the container 2. Partial fitting may be assisted by careful
10 control of the height of the inner skirt 9 in conjunction with the
thickness of the sealing rings 7 and 10 so that they were not
overcompressed during a partial fitting, but subsequently, when full
fitting was required, further rotation of the second closure means 4
with respect to the container 2 would enable the skirt 9 to be
15 deformed somewhat and mateable ramped teeth (not shown) provided
at 17 in the top edge of the second closure means and a downwards-
facing part of the container wall 16 would progressively mutually
engage and prevent counter-rotation. The first closure means might
be similarly provided where such security was necessary. Then
20 rupturing of the blister pack which might result in a poisonous mixture,
could take place at a time and location where the used dispenser
could be safely disposed of, while the results of mixing the two

WO 2004/060766

PCT/NZ2003/000295

substances could be observed. The sort of usages envisaged in an application like that might be chemical or medical tests.

In another application, the blister pack might be fitted initially when
5 the dispenser was sold and to ensure that it was not removed from the container the second closure means might even be welded or glued to the container when fully fitted.

In another application, the dispenser might be intended to be re-usable
10 and might be provided with or without any installed blister pack, but the user could install a blister pack of choice prior to filling the container with, say, water. The blister pack might contain some form of dietary supplement mixable with water but which should only be mixed immediately prior to use.

15

In yet another application, the dispenser might be provided with another closure means identical to the second closure means for closing a different aperture in the container. That aperture might be the first aperture and thus it might be possible to have a bottle, say,
20 with a liquid in it, into which two different substances could be released into the liquid simultaneously or one after the other by

WO 2004/060766

PCT/NZ2003/000295

utilising the present invention. Obviously, that concept could be extended to any number of apertures and closures.

The essential advantage of the present invention is the very simple
5 means by which provision is made for the separation of two substances and their subsequent mixing within the dispenser.

The arrangement allows the use of a simple first closure means for the first aperture, such as a standard sipper top. The complications
10 inherent in the closures discussed in the background section of this specification are entirely avoided.

The term "blister pack" is intended to cover any type of envelope sandwiching a substance between two layers.

15

WO 2004/060766

PCT/NZ2003/000295

Reference	Description
1	Dispenser
2	Container
3	Second aperture
4	Second closure means
5	Pressing means
6	Blister pack
7	Annular seal
8	Shoulder
9	Internal skirt
10	Annular sealing ring
11	Rupturable side of 6
12	Flexible plastics side of 6
13	Skirt
14	Female thread
15	Male thread
16	Cylindrical wall
17	Ramps area
18	Periphery of 3

WO 2004/060766

PCT/NZ2003/000295

CLAIMS

1. A dispenser comprising:
- a container having a first aperture therein and
- 5 a first closure means for sealingly closing the first aperture characterised in that the container has:
- a second aperture,
- and a second closure means for closing said second aperture,
- said second closure means including:
- 10 a pressing means operable to press inwardly towards said second aperture,
- a blister pack,
- locating means locating said blister pack to span across said second aperture,
- 15 sealing means sufficient to ensure the second aperture is sealingly closable against leakage of the intended contents of the dispenser,
- the construction and arrangement being such that in end use the container holds a first substance and the blister pack holds a second
- 20 substance and when the pressing means is pushed the blister pack is ruptured enabling the mixing of the contents thereof with those of the container.

WO 2004/060766

PCT/NZ2003/000295

2. A dispenser as claimed in claim 1 wherein only a peripheral annulus of the blister pack is engaged by said location means and the blister pack, in conjunction with said sealing means sealingly closes
5 directly against the periphery of said second aperture whether the blister pack is ruptured or not.

3. A dispenser as claimed in claim 1 wherein the blister pack is held by said locating means in a suitable position within said second
10 closure means to span across said second aperture but not to effect sealing closure of it and other parts of said second closure means including said sealing means sealingly close the second aperture.

4. A dispenser as claimed in claims 1 or claim 2 wherein the
15 second aperture is downward facing at the base of the container.

5. A dispenser as claimed in any one of the preceding claims wherein the pressing means is in the form of a flexible diaphragm which is an integral part of the second closure
20 means.

WO 2004/060766

PCT/NZ2003/000295

6. A dispenser as claimed in any one of the preceding claims wherein the second closure means includes security means preventing the second closure means from being removed from said container once fully fitted.

5

7. A dispenser as claimed in claim 6 wherein said second closure means is able to be partially fitted to said container in a manner enabling its subsequent removal to allow a blister pack to be added prior to fully fitting the said second closure means and prior to inserting the requisite substance into said container.

10

8. A dispenser as claimed in claim 6 wherein said second closure means may removably and sealingly close said second aperture even when partially fitted thus allowing the requisite substance to be inserted in said container prior to the placement of said blister pack and subsequent fully fitting said second closure means.

15

9. A dispenser as claimed in any one of the preceding claims wherein the second closure means is substantially in

20

WO 2004/060766

PCT/NZ2003/000295

the form of a cup adapted to form the base of the dispenser
and to shield said pressing means from inadvertant pressing.

10. A dispenser as claimed in claim 9 wherein said second
5 closure means has a cylindrical skirt with a female thread
adapted to mate with a corresponding male thread on a
cylindrical wall forming part of the base of said container.

11. A dispenser as claimed in claim 10 wherein said
10 cylindrical skirt and said cylindrical wall have mateable ramped
teeth so that when threaded sufficiently together the
respective teeth progressively mutually engage and prevent
counter-rotation.

12. A dispenser as claimed in either claim 10 or claim 11
15 wherein the walls are welded or glued together when fully
fitted.

13. A dispenser as claimed in any one of the preceding
20 claims wherein the blister pack contains a solid tablet.

WO 2004/060766

PCT/NZ2003/000295

14. A dispenser as claimed in any one of the preceding claims wherein only the side of the blister pack facing inwards is rupturable and the other side is flexible but not able to be ruptured by operation of the pressing means.

5

15. A dispenser as claimed in claim 14 wherein the inner facing side is a metal foil.

16. A dispenser as claimed in any one of the preceding claims wherein the sealing means is an annulus of compressible sealing material.

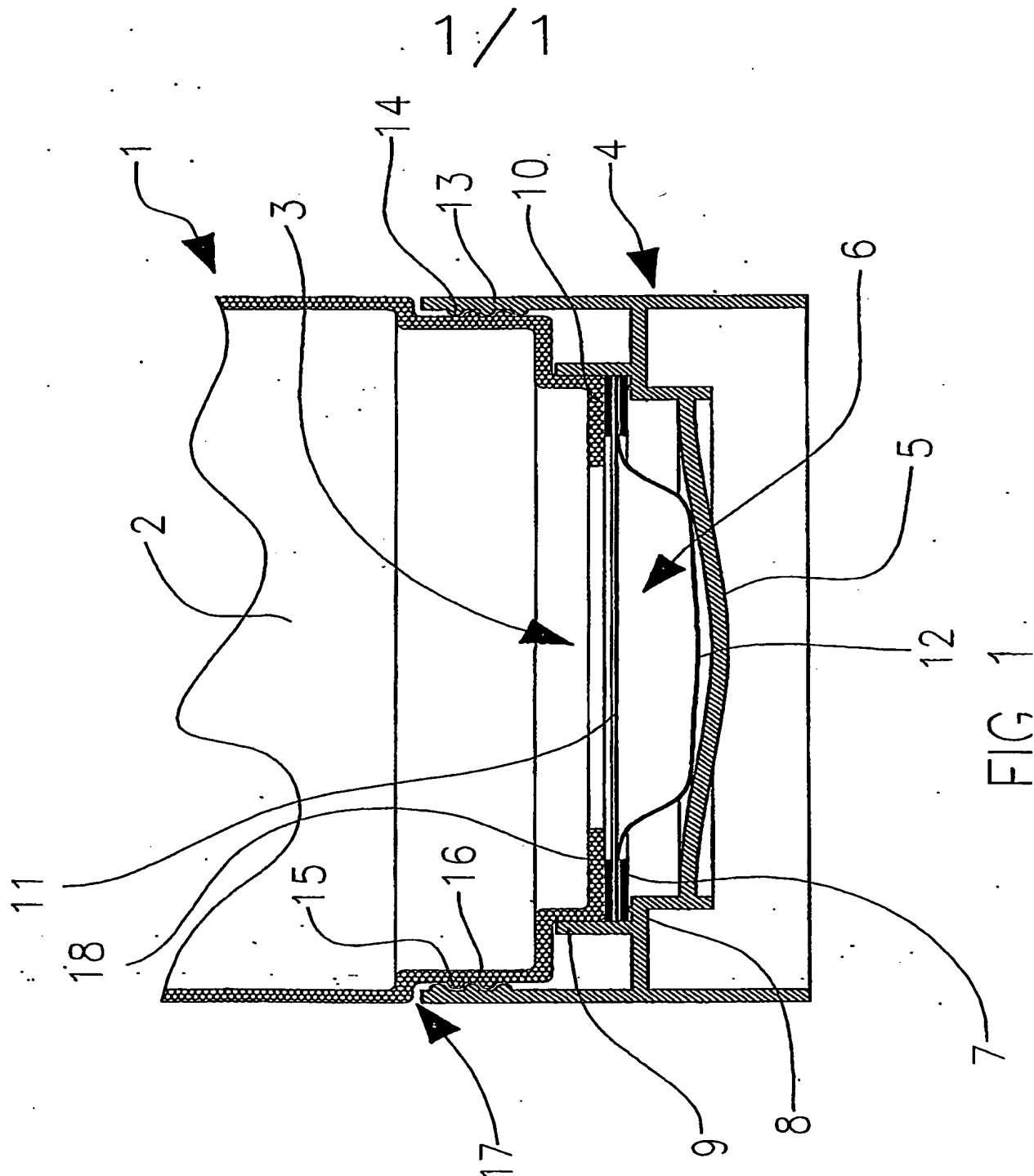
17. A dispenser as claimed in any one of the preceding claims wherein the first closure means and said first aperture and surrounding portion of the container are substantially identical to those of said second aperture and said second closure means.

20

10/541410

WO 2004/060766

PCT/NZ2003/000295



INTERNATIONAL SEARCH REPORT

International Application No

PCT/NZ 03/00295

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 B65D51/28 B65D51/24

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B65D A61J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 4 903 828 A (FINKE ROBERT G ET AL) 27 February 1990 (1990-02-27) column 5, line 3 - line 49; figure 6	1-3, 5-7, 13-16
Y	WO 00/27717 A (COORY FREDRICK MICHAEL) 18 May 2000 (2000-05-18) cited in the application page 5, paragraph 5 - last paragraph page 6, paragraph 5 - paragraph 7; figures 4, 5 page 8, paragraph 3; figure 12	1-3, 5-7, 13-16
A	GB. 659 553 A (KAJ CHRISTOFFER SYNNESTVEDT NI) 24 October 1951 (1951-10-24) figure	4, 9, 10
A	DE 41 39 784 A (HEM GMBH) 9 June 1993 (1993-06-09) claim 1; figure 1	4

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents:

A document defining the general state of the art which is not considered to be of particular relevance

E earlier document but published on or after the international filing date

L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

O document referring to an oral disclosure, use, exhibition or other means

P document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

G document member of the same patent family

Date of the actual completion of the international search

22 April 2004

Date of mailing of the international search report

03/05/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5618 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Bridault, A

INTERNATIONAL SEARCH REPORT

Information on patent family members

National Application No

PCT/NZ 03/00295

Patent document cited in search report		Publication date	Patent family member(s)	Publication date(s)
US 4903828	A	27-02-1990	DE 8606224 U1 AT 53365 T CA 1286639 C DE 3763055 D1 EP 0235806 A2 SG 125092 G	02-07-1987 15-06-1990 23-07-1991 12-07-1990 09-09-1987 12-03-1993
WO 0027717	A	18-05-2000	AU 762110 B2 AU 1085300 A CA 2350805 A1 CN 1115285 B EP 1149026 A1 JP 2002529324 T WO 0027717 A1 NZ 511955 A US 6679375 B1	19-06-2003 29-05-2000 18-05-2000 23-07-2003 31-10-2001 10-09-2002 18-05-2000 20-12-2002 20-01-2004
GB 659553	A	24-10-1951	NONE	
DE 4139784	A	09-06-1993	DE 4139784 A1	09-06-1993